



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2484

Job Sheet 177988



Part No: D2484

Job Qty: 50 ea

Part Name: Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 5/30/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP A 00.03.02 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		5/30/18	0.00	0.00	Purchasing		AT 1805/29
110	Packaging	50 pcs		5/30/18	0.00	0.00	Packaging2		AT 1805/29
120	QC	50 pcs		5/30/18	0.00	0.00	QC5		38
130	Packaging	50 pcs		5/30/18	0.00	0.00	Packaging3		GA 127 18-06-01
140	QC21-SA	50 Ea		5/30/18	0.00	0.00	QC21		21 JUN 0 1 2018

Part Op 100 - Issue P/O: 39984 Order per Dwg D2484 McMaster p/n: 91343A100
Descriptions: 110 - Ensure Material Release Note is attached

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MAY 24 2018

X50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2484P	Lock Nut	50 pcs (1 ea)	100-Purchasing	5078956

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2484P	50	0	0

Part Specifications

Specifications could not be found.

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Container No: S075976



Part: D2484

Job No: 177988

Serial No/Batch: S075976

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/18



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B W	APPROVED 	DRAWING NO. D2484	REV. A SHEET 1 OF 1
DATE 95:10:06		TITLE LOCK NUT	SCALE

SPECIFICATION CONTROL DRAWING

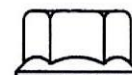


1/4-20 LOW PROFILE
NYLON LOCK NUT



OR

1/4-20 SERATED FLANGE
LOCK NUT





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039984**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039984

PO Date: 5/24/18

Due Date: 5/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 24 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	MT-BRASS-C360-R1.500	2572T63 6 ft long	Brass C360 Round Bar 1.500"	Firmed	5/29/18	12 ft	0 ft	12 ft	\$46.55667/ft	\$558.68
2	8547K45	6 ft long	Tube ALT. P/N 8547K893 receive ea	Firmed	5/29/18	60 ft	0 ft	60 ft	\$34.25/ft	\$2,055.00
3	88805K74		6063 Aluminum 90° Angle, 1/8" Wall Thickness, 1/2" High x 1/2" Wide	Firmed	5/29/18	16 ft	0 ft	16 ft	\$1.36125/ft	\$21.78
4	1095K41	10/pk	Zerk	Firmed	5/29/18	10 Ea	0 Ea	10 Ea	\$0.352/Ea	\$3.52
5	95229A460	100/pk	Washer receive pcs	Firmed	5/29/18	100 pcs	0 pcs	100 pcs	\$0.0665/pcs	\$6.65
6	MDELRINB0.750X3.000W	8739K45	M Delrin Bar, White : MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL receive ft	Firmed	5/29/18	4 ft	0 ft	4 ft	\$24.16/ft	\$96.64
7	1897A59		Handle	Firmed	5/29/18	4 Ea	0 Ea	4 Ea	\$4.56/Ea	\$18.24
8	90107A029	100/pk	Flat Washer	Firmed	5/29/18	100 Ea	0 Ea	100 Ea	\$0.0825/Ea	\$8.25
9	90128A265	100/pk	Socket Head Cap Screw	Firmed	5/29/18	100 Ea	0 Ea	100 Ea	\$0.1322/Ea	\$13.22
10	9559K41	10/pk	O-Ring	Firmed	5/29/18	30 Ea	0 Ea	30 Ea	\$1.268/Ea	\$38.04
11	97524A032	100/pk	Sealing Blind Rivet receive ea	Firmed	5/29/18	200 Ea	0 Ea	200 Ea	\$0.0982/Ea	\$19.64
12	98002A202	10/pk	Binding Post	Firmed	5/29/18	10 Ea	0 Ea	10 Ea	\$0.415/Ea	\$4.15

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Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
13	98380A473	10/pk	Dowel Pin	Firmed	5/29/18	20 Ea	✓ 25x 0 Ea	20 Ea	\$0.837/Ea At 18/05/29	\$16.74
14	98381A510	50/pk	Pin	Firmed	5/29/18	50 Ea	✓ 50x 0 Ea	50 Ea	\$0.214/Ea At 18/05/29	\$10.70
15	99908A102	50/pk	Flande Locknut, Steel	Firmed	5/29/18	50 Ea	✓ 50x 0 Ea	50 Ea	\$0.2526/Ea At 18/05/29	\$12.63
16	C10-35	90576A118 50/pk	Cage Bumper Nut	Firmed	5/29/18	50 pcs	✓ 50x 0 pcs	50 pcs	\$0.1828/pcs At 18/05/29	\$9.14
17	MT-O1-R0.750	8893K19 6 FT long	Tool Steel Round Bar 0.750 dia. receive ft	Firmed	5/29/18	18 ft	✓ 18x 0 ft	18 ft	\$5.98/ft At 18/05/29	\$107.64
18	RBT18561-31	8485T13	10X Magna-Lite	Firmed	5/29/18	6 Ea	✓ 6x 0 Ea	6 Ea	\$26.29/Ea At 18/05/29	\$157.74
19	D2484P	91343A100 10/pk	Lock Nut	Firmed	5/29/18	50 pcs	✓ 50x 0 pcs	50 pcs	\$0.363/pcs At 18/05/29	\$18.15
20	12335A13	10 ft long	Edge Grip	Firmed	5/29/18	10 Ea	✓ 10x 0 Ea	10 Ea	\$2.43/Ea At 18/05/29	\$24.30
21	8695K712		Polyurethane Rod 3/8 Dia., 48" Long, 80A (HARD)	Firmed	5/29/18	4 ft	✓ 4ft 0 ft	4 ft	\$10.035/ft At 18/05/29	\$40.14
Grand Total:										\$3,240.99

DAS
38
9-89

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039984
Order Placed By
Chantal Lavoie

Page 1 of 2
05/24/2018

McMaster-Carr Number
4088649-03

Line	Product	Ordered	Shipped
4	1095K41 Zinc-Plated Steel Grease Fitting, Straight, 1/4"-28 SAE-LT Male, 35/64" Overall Length, Packs of 10	1 Pack	1
5	95229A460 Cadmium-Plated Steel MIL. Spec. Washer for 5/16" Screw Size, NAS 1149-F0563P, Packs of 100	1 Pack	1
7	1897A59 Oval Grip Pull Handle with Threaded Holes, Aluminum, 4-9/16" Center-to-Center Width	4 Each	4
8	90107A029 316 Stainless Steel Washer for 1/4" Screw Size, 0.281" ID, 0.625" OD, Packs of 100	1 Pack	1
9	90128A265 Zinc-Plated Alloy Steel Socket Head Screw, M6 x 1 mm Thread, 25 mm Long, Packs of 100	1 Pack	1
10	9559K41 Ultra-Chemical-Resistant Rigid PTFE O-Ring, 1/8 Fractional Width, Dash Number 219, Packs of 10	3 Packs	3
11	97524A032 Sealing Blind Rivets, Aluminum, Domed Head, with Aluminum Mandrel, 1/8" Diameter, 0.425" Long, Packs of 100	2 Packs	2
12	98002A202 Steel Binding Barrels and Screws, 10-24 Thread Size, for 3/8"-1/2" Material Thickness, Packs of 10	1 Pack	1
13	98380A473 416 Stainless Steel Dowel Pins, 1/8" Diameter, 3/4" Long, Packs of 25	1 Pack	1
14	98381A510 Dowel Pin, Alloy Steel, 3/16" Diameter, 1" Long, Packs of 50	1 Pack	1
15	99908A102 High-Strength Steel Nylon-Insert Flange Locknut, Class 10, Zinc Yellow-Chromate Plated, M8 x 1.25 mm Thread, Packs of 50	1 Pack	1
16	90576A118 Medium-Strength Steel Nylon-Insert Locknut, Class 8, Zinc-Plated, M10 x 1.5 mm Thread, Packs of 50	1 Pack	1
18	8485T13 Incandescent-Illuminated Magnifying Glass, 10x, 1-1/4" Long x 1-3/8" Wide Lens	6 Each	6
19	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	5 Packs	5
20	12335A13 Water- & Weather-Resistant Rubber Push-on Seal with Bulb on Top, Hollow, for 3/64"-1/16" Edge, 10' Long	10 Feet	10
21	8695K712 Abrasion-Resistant Polyurethane Rubber Rod, 48" Long, 3/8" Diameter, 80A Durometer	1 Each	1

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38
9-89

Expected to ship

1	2572T63 Ultra-Machinable 360 Brass Rod with Certification, 1-1/2" Diameter, 6 Feet Long	2 Each	2 May 29-30
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